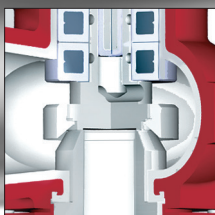
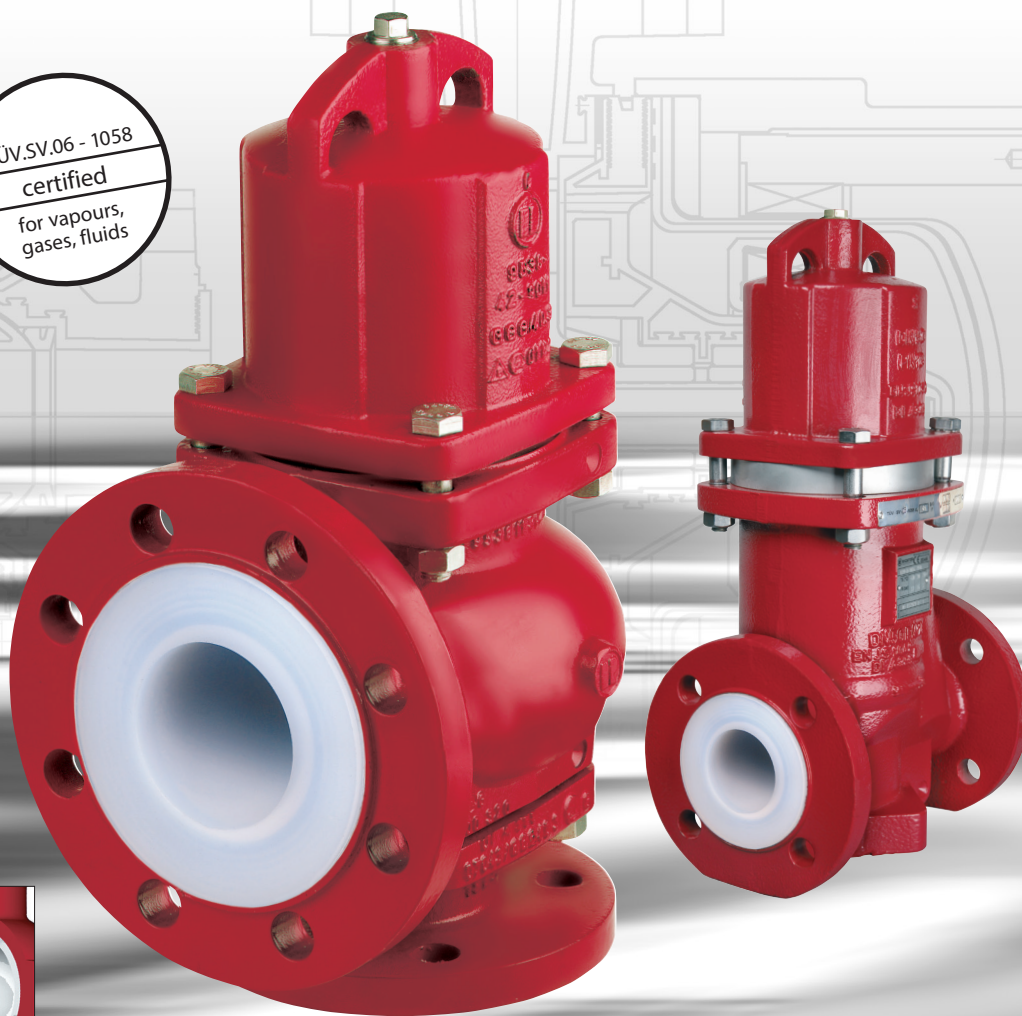
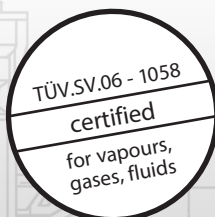


Richter low-pressure safety valves

for gauge pressure and vacuum



Thick-walled PFA/PTFE lining

Hermetically tight

Set pressures from
-1.7 psi to +1.7 psi
(-120 mbar to +120 mbar)

-76 to +400 °F (-60 to +200 °C)

Richter low-pressure safety valve

Fields of application

The direct-acting overflow valve of the LPV series is designed for use with corrosive and pure liquids, gases and vapours. In process plants it is used

- in the range from -1.7 psi (-120 mbar) vacuum up to +1.7 psi (+120 mbar) gauge pressure at temperatures of up to 400°F (200°C)
- for venting during filling
- for respiration during emptying
- in the case of process or temperature-related volume variations
 - in reactor columns
 - in vessels with enamel or plastic lining, made of Hastelloy®, tantalum etc. or glass
 - in vessels with protective gas layers

The LPV can be installed as an angle valve on a vessel or as an inline valve in a pipe.

Product features

The LPV series offers plant operators major advantages:
 The set pressure can be adapted to suit subsequent changes in operating parameters by the addition/removal of weights.
 The LPV is gas and liquid-tight to DIN 3230 Part 3, bubble-tight.
 Compromise solutions, e.g. ball check valves, are no longer necessary.

Other features:

- direct-acting, weight-loaded
- proportional opening characteristic
- top-entry design, very easy maintenance
- wetted surfaces anti-adhesive thanks to PFA/PTFE
- Body PN 16, flanges ISO 7005-2 type B PN 16 (formerly DIN2532/33), on request drilled to ANSI B16.5 Cl.150, BS, JIS
- Installation: valve bonnet vertical
- Identification to DIN EN 19, ANSI B16.34

Type codes

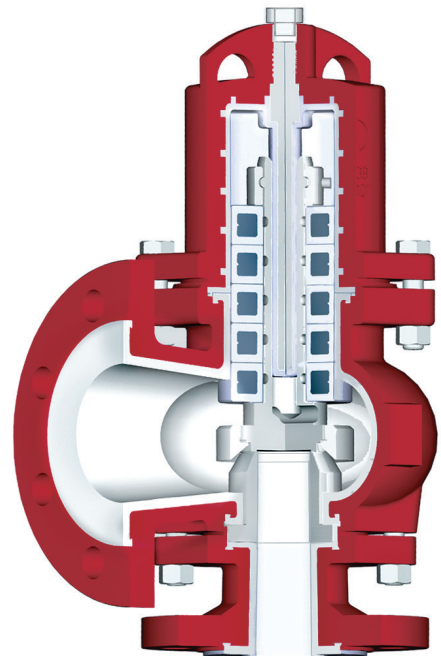
- Angle valve LPV-A/...
- Inline valve LPV-D/...

Lining:

- PFA and PTFE .../F
- antistatic PFA-L/PTFE-L .../F-L

Richter: WZ Richter Chemie-Technik GmbH
 Hastelloy: WZ Haynes

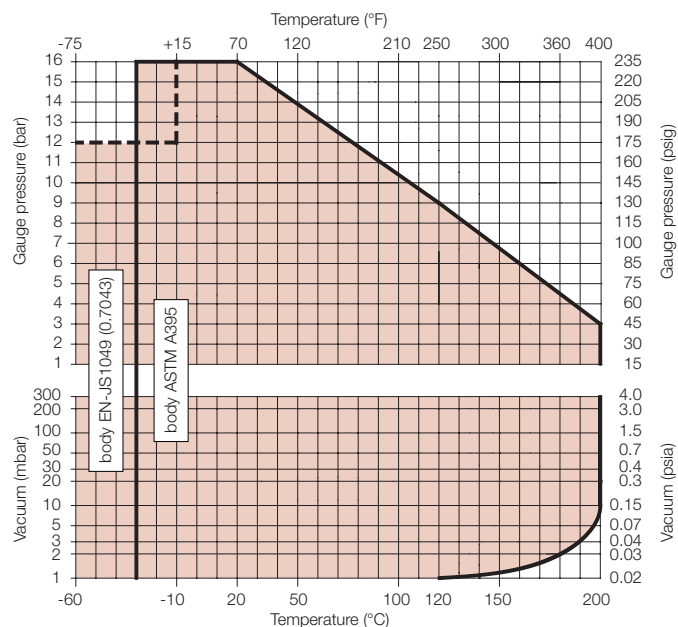
- ① Body, inlet nozzle and bonnet made of ductile cast iron EN-JS 1049/ASTM A395
 - absorb system and pipe forces
 - accurate centering through metallic fits
- ② **Maintenance-friendly: seat and plug can be replaced individually**
 The lifting aid promotes response characteristic, close function tolerances even at very low test pressures.
- ③ **Hermetically tight against the atmosphere:**
 No stem guide, seamless lining
- ④ **Simple, fast and accurate adjustment of the set pressure**
 - Vapours/gases/liquids: certified in the range of
 - set pressure +0.3 psi to +1.7 psi (+20 mbar to +120 mbar)
 - test vacuum -0.3 psi to -1.7 psi (-20 mbar to -120 mbar)
 - other pressures on request
 - Certification No. TÜV.SV.01-1058
 For more detailed information, see VdTÜV information sheet 1058
 - Weights can be varied in 0.07, 0.15 and 0.30 psi (5, 10 and 20 mbar) increments, also possible after installation and in the operator's workshop.
 - Stainless steel core in guide ensures **dimensional stability even at high temperatures**. Core of the guide optionally Hastelloy® C4 (2.4610)



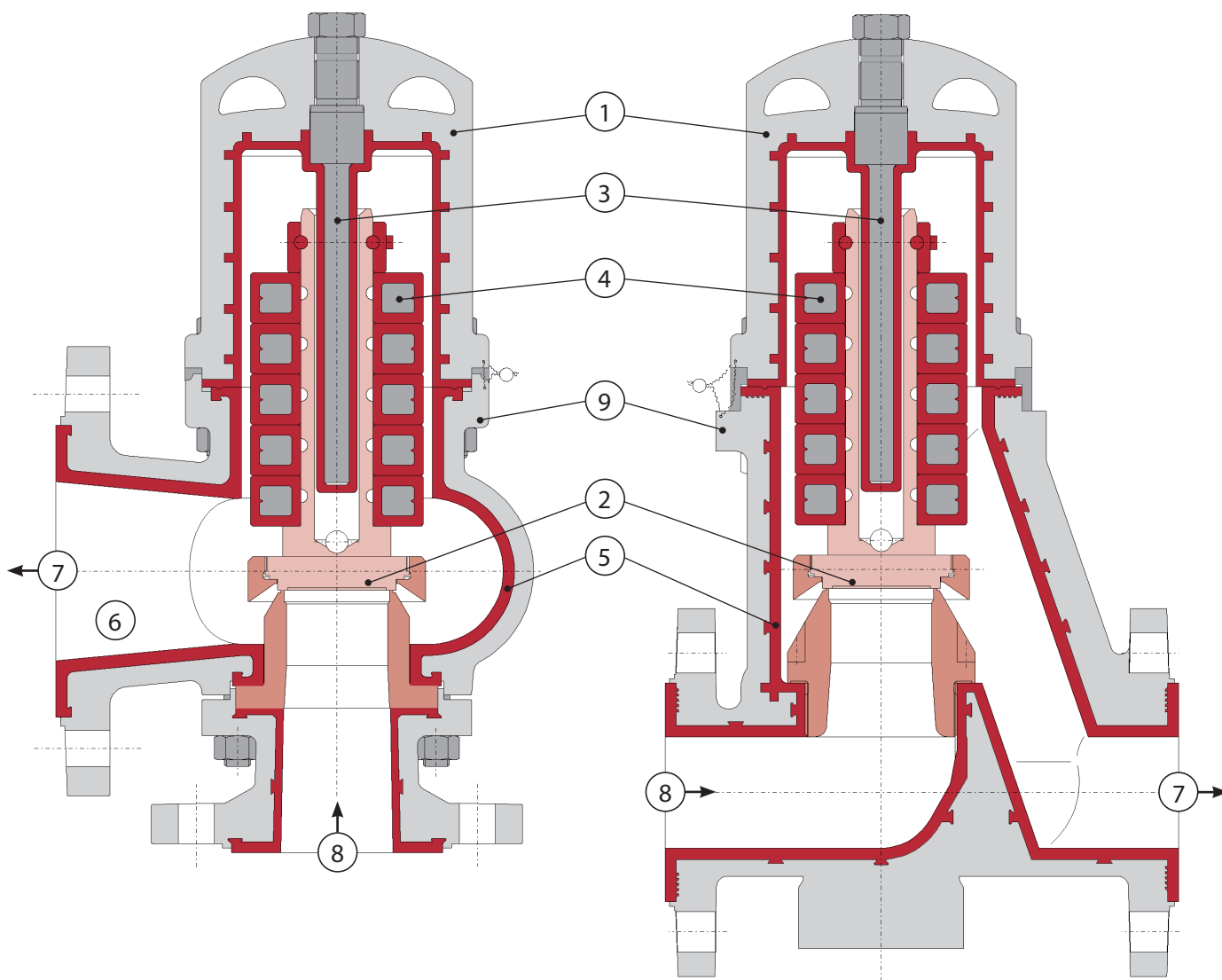
Angle valve LPV-A

- ⑤ Thick-walled lining made of virgin, pure PFA/PTFE
 - high permeation resistance
 - vacuum-proof anchored
 - conductive lining optional
 - universal application for highly corrosive, pure, hot and highly permeating media, also in multi-purpose and pilot plants
- ⑥ Divergent outlet, therefore self-draining, almost no medium residue in the valve body
- ⑦ Vessel connection for vacuum application
- ⑧ Vessel connection for gauge pressure application
- ⑨ External corrosion protection: Epoxy coating, nuts and bolts made of stainless steel

Pressure/temperature range



For low temperature applications observe local rules.



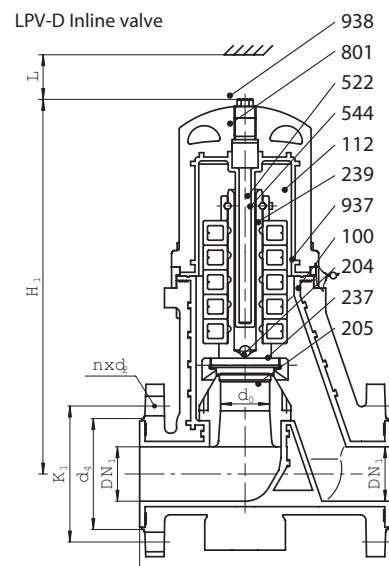
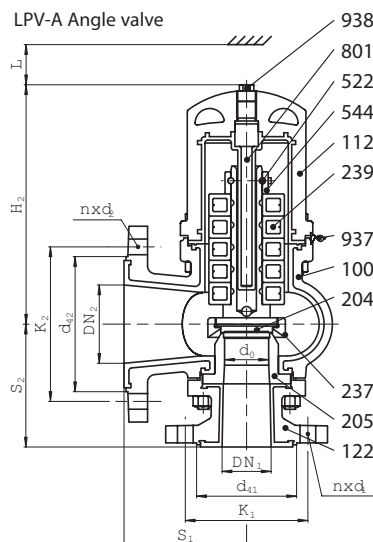
Low pressure overflow valve LPV-A as angle valve

Low pressure overflow valve LPV-D as inline valve

Materials, Dimensions, Weights

Connecting and installation dimensions to ISO/DIN, weights

DN ₁	DN ₂	L	H ₁	H ₂	d ₀	d ₄	d ₄₁	d ₄₂	S	S ₁	S ₂	flange bore ISO 7005-R.1 PN 16				flange bore ANSI B16.5 Cl. 150				LPV-A	LPV-D
												K ₁	K ₂	nx d ₁	nx d ₂	K ₁	K ₂	nx d ₁	nx d ₂	lbs	lbs
2" (50)	3" (80)	127	338	238	45	102	102	138	230	125	125	125	160	4x18	8x18	120,6	152,4	4x19	4x19	57	51
3" (80)	4" (100)	147	478	267	60	138	140	158	310	155	155	160	180	8x18	8x18	152,4	190,5	4x19	8x19	86	132
4" (100)	5" (150)	187	488	335	90	158	157	214	350	200	220	180	240	8x18	8x22	190,5	241,3	8x19	8x22,2	160	130



Discharge capacities for air at 68 °F and 14.7 psi (20 °C and 1013 mbar) and water 68 °F (20 °C) at 0 psi (0 bar) back pressure

pressure drop psi (mbar)	LPV-A					
	2"/3" (DN 50/80)		3"/4" (DN 80/100)		4"/5" (DN 100/150)	
	Air (m _{sc} ³ /h)	Water (kg/h)	Air (m _{sc} ³ /h)	Water (kg/h)	Air (m _{sc} ³ /h)	Water (kg/h)
0.145 (10)	108	4047	192	7196	432	16195
0.290 (20)	152	5724	271	10177	610	22904
0.580 (40)	215	8095	383	14393	863	32391
0.870 (60)	264	9914	469	17628	1056	39671
1.160 (80)	304	11448	541	20355	1218	45808
1.145 (100)	340	12800	605	22758	1361	51215
1.740 (120)	372	14021	662	24930	1490	56104

pressure drop psi (mbar)	LPV-D					
	2" (DN 50)		3" (DN 80)		4" (DN 100)	
	Air (m _{sc} ³ /h)	Water (kg/h)	Air (m _{sc} ³ /h)	Water (kg/h)	Air (m _{sc} ³ /h)	Water (kg/h)
0.145 (10)	64	2428	115	4318	259	9717
0.290 (20)	91	3434	162	6106	366	13742
0.580 (40)	129	4857	230	8636	517	19435
0.870 (60)	158	5948	281	10577	633	23802
1.160 (80)	182	6869	325	12213	731	27485
1.145 (100)	204	7679	363	13654	817	30729
1.740 (120)	223	8412	397	14958	894	33662

pressure drop = opening pressure - back pressure

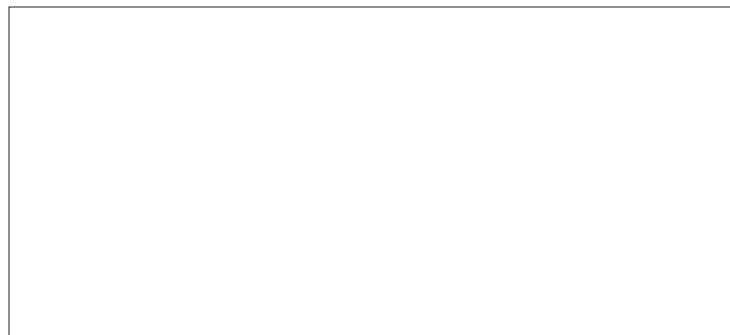
m_{sc}³/h = standard cubic metre (68 °F and 14.7 psi (20 °C, 1013 mbar))

Components and Materials

Item	Designation	Material
100	Body	Ductile cast iron EN JS 1049/ASTM A395, lining* PFA resp. PTFE
112	Bonnet	Ductile cast iron EN JS 1049/ASTM A395, lining* PFA
122	Inlet nozzle	Ductile cast iron EN JS 1049/ASTM A395, lining* PFA
204	Plug	PTFE, optionally antistatic
205	Seat	PTFE, optionally antistatic
237	Lifting aid	PTFE, optionally antistatic
239	Weights	0.07 psi (5 mbar)
		0.15 psi (10 mbar)
		0.29 psi (20 mbar)
		solid PTFE
		PTFE, core stainless steel, optionally: core Hastelloy [®] C
522	Round cord	PTFE
544	Support ring	PTFE
549	Centering ring	Stainless steel
801	Guide	PFA*, core stainless steel, optionally: core Hastelloy [®] C
937	Lead seal	Plastic
938	Hex. head screw plug	Stainless steel
w/o no.	Body screw	Stainless steel, other materials on request

* antistatic lining on request

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